

ALUMINUM-SILICON-COPPER C355.0

ANSI AA NUMBER	C355.0		
Common Name (Not recommended)			
UNS Designation	A33550		
COMPOSITION PERCENT	Min		Max
Silicon (Si)	4.5		5.5
Iron (Fe)			0.2
Copper (Cu)	1		1.5
Manganese (Mn)			0.1
Magnesium (Mg)	0.4		0.6
Chromium (Cr)			
Nickel (Ni)			
Zinc (Zn)			0.1
Titanium (Ti)			0.2
Tin (Sn)			
Beryllium (Be)			
Silver (Ag)			
Other (Total)			0.15
NEAREST APPLICABLE CASTING STANDARDS			
ASTM (B Series)	B26		
SAE (J Series)			
Federal (QQ-C- Series)	601e		
Military (Mil-C- Series)	21180c		
MINIMUM PROPERTIES	T6		
Tensile Strength (ksi)	36		
Yield Strength (.5% extension under load) (ksi)	25		
Elongation (2 inch gauge length) (%)	2.5		
Compressive Yield Strength (ksi)	90		
Hardness (Brinell) (HB @ 500kg)			
Shear Strength (ksi)			
Endurance Limit (K ksi)			
Modulus of Elasticity (K ksi)			
Density (lb/cu.in. @ 68F)	.098		
Electrical Conductivity (% IACS @ 68F)	39		
Thermal Conductivity (cal/sec/sq cm/cm/C @ 25C)	0.36		
Coefficient of Thermal Expansion (per F @ 68-212F)	12.4		
Coefficient of Thermal Expansion (per F @ 68-572F)	13.7		
Melting Range (Liquidus-Solidus)(F)	1015-1150		
Resistance to Hot Cracking	E		
Pressure Tightness	E		
Fluidity	E		
Solidification Shrinkage Tendency	E		
Strength at Elevated Temperatures	VG		
Corrosion Resistance	G		
Machinability	G		
Polishing	G		
Gas Welding	E		
Arc Welding	E		
Brazing	No		
Normally Heat Treated	Yes		
Anodizing Appearance	Gray		
Electroplating			
Applications:	Rear axle housings, engine parts, impellers, aircraft fittings, water jackets, crank cases, electric motor parts, engine blocks, jet engine compressor cases, transmission cases, flywheel housings, airframe castings, missile components.		

Always use the design principles outlined on page two of this information sheet or at our website.

Consult your foundry early in the design process.

We routinely pour and inventory this alloy.



St. Paul
Brass and Aluminum
Foundry

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